

DRIVE ROLLERS

- Smooth wire feeding
- Minimal wire slippage
- Helps to optimise welding productivity

Knurled

Knurled drive rollers are typically used with flux-cored wires that are softer due to the tubular design. These rollers feature teeth to dig into the wire, helping to push it through the feeder drive system and gun cable quickly and easily.

U-Groove

U-groove drive rollers are designed for use with soft metal wires such as aluminum wires. Unlike flux-cored wire, it is important to avoid marring the wire surface. U-groove rollers help to feed the wire through the liner while still keeping the wire's round shape without the need for teeth.

V-Groove

V-groove style rollers are normally used with solid wire as the wire is stiffer and typically feeds well through the liner without the need for teeth.

ITEM	TYPE	WIRE SIZE	DIMENSIONS (OD x ID)	WIDTH	IMAGE	QTY
TB17260	Knurled	0.8/0.9mm	25 × 7mm	7.5mm		1
TB17272	Knurled	0.8/0.9mm	30 × 10mm	10mm		1
SW17838	Knurled	0.8/0.9mm	30 × 10mm	12mm		1
SW17833	Knurled	0.8/0.9mm	30 × 22mm	10mm		1
SW17839	Knurled	1.0/1.2mm	30 × 10mm	12mm		1
SW17840	Knurled	1.2/1.6mm	30 × 10mm	12mm		1
WT77DRK	Knurled	1.2/1.6mm	30 × 22mm	10mm		1
203293	Knurled	1.2/1.6mm	37 × 19mm	12mm		1

ITEM	TYPE	WIRE SIZE	DIMENSIONS (OD x ID)	WIDTH	IMAGE	QTY
PW34906	U-Groove	0.6/0.8mm	12 × 5mm	13mm		1
20939	U-Groove	0.8mm	20 × 6mm	4mm		1
SW17841	U-Groove	0.8/1.0mm	30 × 10mm	12mm		1
203100 SP	U-Groove	0.8/1.0mm	30 × 22mm	10mm		1
20940	U-Groove	1.0mm	20 × 6mm	4mm		1
PW34905	U-Groove	1.0/1.2mm	12 × 5mm	13mm		1
WT 60DRU	U-Groove	1.0/1.2mm	35 × 25mm	8mm		1
SW17842	U-Groove	1.2/1.6mm	30 × 10mm	12mm		1

ITEM	TYPE	WIRE SIZE	DIMENSIONS (OD x ID)	WIDTH	IMAGE	QTY
TB17259	V-Groove	0.6/0.8mm	25 × 7mm	7.5mm		1
TB17270	V-Groove	0.6/0.8mm	30 × 10mm	10mm		1
SW17835	V-Groove	0.6/0.8mm	30 × 10mm	12mm		1
SW17831	V-Groove	0.6/0.8mm	30 × 22mm	10mm		1
TB17271	V-Groove	0.9/1.0mm	30 × 10mm	10mm		1
SW17836	V-Groove	0.9/1.0mm	30 × 10mm	12mm		1
SW17832	V-Groove	0.9/1.0mm	30 × 22mm	10mm		1
SW17837	V-Groove	1.0/1.2mm	30 × 10mm	12mm		1